

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MPP

Date: 12.04.16	Job No.: D412-702	ADR Yes/No: N	ADR Date:	ECN #: 12- 559
Product Name: Shoulder Harness Kit		Created By: RP	Approved By:	
		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	JL	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	N		
Marketing	N		
Customer Order Processing	N		

Reason for Change:	Adhesive for bonding D3195-5 and D3195-7 not specified in D3195 The joggle in Bracket D3610 was too low and not allow a pip-pin securing the seat from being removed.
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Documents Affected:	D3195- 4 Rev. B, D3610 Rev. B, MDL-D412-702 Rev. U
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PARTS MUST COMPLY PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	RP	Rev. 4	12.04.30 RP
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		12.04.30 <i>[Signature]</i>
11	Update Product Specification Files	N			
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		12.04.30 <i>[Signature]</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		12.04.30 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		12.04.30 <i>[Signature]</i>
24					

Description / Action:	<i>SCRAP #841034</i> <i>Existing kits are</i> <i># D412-702-052B</i> <i>Rebuild #84058</i> <i># D412-702-341</i> <i>Rebuild #83405 DISASSEMBLE</i>
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ECN Verified & Complete: _____ Date: _____